



Calibration of the laser should be done when-ever the upper tooling has been changed !

Mute Positioning or testing of such is needed anytime a change has been made to the operational procedures !

Mute Positioning is meant to assist the operator in finding the most safe set-up ! Any changes to the machine can effect the result of mute positioning, such as ; material thickness, slow speed, slow speed change-over point, upper tool change, lower tool change, etc..... ! The ideal set-up result is to have the speed transition set high enough to allow the safety system to initiate the muting sequence and low enough that when the muting sequence is complete, the unsafe distance between the lower edge of the upper tooling and the top edge of the material is too small to allow a finger to fit between the two ! (OPERATOR SHOULD NEVER RUN THE MACHINE WITH EXCESSIVE SLOW SPEED !)